



V.1.6 GB
REV 23-02.2016.

High Performance Coatings

Q-Line® 650B

(Other trade names include: U35)

(For professional use only)

Technical Datasheet



www.qlinedirect.com



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TDS

Colour/Type	Black silky matt thixotropic bitumen based coating.
Areas of usage:	Under body coating & chassis protection suitable for train applications.
Environment:	Please check local requirements and MSDS.
Packaging:	20 - 208 - 1000 Litre containers. <i>(Aerosol equivalent in MPEX® range)</i>
PPE:	Wear respirator mask and gloves. Avoid skin contact. Refer to MSDS & COSHH.
Storage:	Maximum 24 months. Prevent from leaking into the ground. Min/Max temp +15/+30°C.
Surface prep:	Clean dust and grease free. Temp not below 15 degrees. Pre clean with Q-Line® 760. If the surface is corroded use Q-Line® 770.
Equipment needed:	Air-less pump systems ideally 50:1/ Min 31:1 3-6 bar pressure with 315 spray tip.
Tests:	ISO9001. (For further information contact B.I.G International LTD).
Applying/Drying:	In layers of 400 µm to 500 µm (300 µm to 400 µm in dry conditions).
Origin/Manufacture:	B.I.G International NV (Netherlands)



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Useful Information

How to optimise the use of Q-Line® 650B

Method of use:

Clean the surface with degreaser (Q-Line® 760) leave the surface or substrate to completely dry. Make sure that all Q-Line® 760, is completely rinsed off with hot water. With corroded surfaces pre-wash with Q-Line® 770.

Make sure that the surface temperature is not below 15 degrees. Mask up accordingly. Apply in minimum 300-500 µm in dry conditions. Approximately takes 3 hours to dry dependent on the temperature.

Useful tip:

When in use keep the product temperature controlled with a barrel heater setting of approximately 20 degrees this will enhance the spread rate significantly and provide better adhesion. The optimum spraying distance is usually around 30cm away from the surface of the vehicle.

Q-Line® 650B is also commonly used on wheel housings and side skirts or cars, trucks and coaches. After drying the product also provides effective sound deadening. The adhesive film resistant layer provides protection against gravel, salt and harsh weather conditions. All cleaning must be conducted in 'fresh' condition with Q-Line® 740 a hydrocarbon based cleaner or white spirits and the product must not be allowed to dry.

IMPORTANT

Q-Line® Are manufactured by B.I.G International LTD. Q-Line® products information are based on laboratory tests and practical experience. Since the conditions under which the product is used are often outside the control of B.I.G International LTD, we can only guarantee the product quality, since the result is dependent on the substrate, pre-treatment, temperature, air humidity, application etc. B.I.G International LTD reserves the right, without notice to change the product and the given data.



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